



WS410 Arabian
3.10 X 3.89 in.
78.74 X 98.81 mm
16,131 St. ✿



WS411 Chariot
3.89 X 2.99 in.
98.81 X 75.95 mm
19,670 St. ✿✿



WS412 Race Horse
2.57 X 3.86 in.
65.28 X 98.04 mm
13,816 St.



WS413 Dressage
3.89 X 3.43 in.
98.81 X 87.12 mm
15,664 St. ✿



WS414 Dressage II
3.04 X 3.89 in.
77.22 X 98.81 mm
15,488 St. ✿



WS415 Polo
3.47 X 3.66 in.
88.14 X 92.96 mm
15,037 St. ✿



WS416 Pleasure Riding
3.85 X 3.16 in.
97.79 X 80.26 mm
12,178 St. ✿



WS417 Jumper - Fence
3.89 X 2.34 in.
98.81 X 59.44 mm
15,473 St. ✿



WS418 Jumper
2.92 X 3.83 in.
74.17 X 97.28 mm
20,578 St. ✿



WS419 Dressage 3
2.77 X 3.89 in.
70.36 X 98.81 mm
15,976 St.



WS420 Mini Harness
3.89 X 2.25 in.
98.81 X 57.15 mm
14,651 St. ✿



WS421 Hunter
1.90 X 3.89 in.
48.26 X 98.81 mm
12,590 St. ✿



WS422 Harness Racer
3.86 X 2.68 in.
98.04 X 68.07 mm
15,339 St. ✿



WS423 Horse & Carriage
3.89 X 2.78 in.
98.81 X 70.61 mm
14,287 St. ✿



WS424 Sidesaddle
2.45 X 3.84 in.
62.23 X 97.54 mm
13,986 St. ✿



WS425 Wagon with Team
3.89 X 2.59 in.
98.81 X 65.79 mm
24,365 St. ✿



WS426 Team & Plow
3.89 X 3.02 in.
98.81 X 76.71 mm
22,188 St. ✿✿



WS427 Reining Horse
3.01 X 3.85 in.
76.45 X 97.79 mm
15,794 St. ✿



WS428 Cutting
3.89 X 2.04 in.
98.81 X 51.82 mm
10,213 St. ✿



WS429 Pack Horse
3.87 X 2.55 in.
98.30 X 64.77 mm
17,842 St. ✿



WS430 Team Penning
3.89 X 2.75 in.
98.81 X 69.85 mm
15,927 St. ✿✿



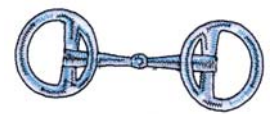
WS431 English Tack
3.38 X 3.89 in.
85.85 X 98.81 mm
13,174 St. ✿



WS432 Western Tack
3.48 X 3.88 in.
88.39 X 98.55 mm
15,734 St. ✿



WS433 Horseshoes
3.70 X 3.46 in.
93.98 X 87.88 mm
11,784 St.



WS434 Snaffle Bit
3.54 X 1.46 in.
89.92 X 37.08 mm
6,110 St. ✿ S

✿ Design contains a loose fill.
✿ Some white areas shown are not stitched.

L = Design is larger than 5" (127 mm) in either direction.
S = Design is smaller than 1.5" (38.1 mm) in either direction.

Listings below indicate color sample, stitching order and suggested Isacord thread color number

WS410 Arabian

1. Grass	5650
2. Grass Shading	5100
3. Stockings & Blaze	0101
4. Hooves	1874
5. Legs & Tail	4174
6. Horse	1311
7. Horse Shading	1335
8. Skin	0934
9. Wrap	3444
10. Tack	1362
11. Robe	5822
12. Robe Shading	5633
13. Boot	0142
14. Headband	0940
15. Outline & Mane	4174
16. Bit & Stirrup	7009
17. Tassels	1102

WS411 Chariot

1. Ground	1342
2. Ground Shading	1355
3. Skin	1140
4. Tunic	0933
5. Chariot	0821
6. Chariot Shading	0940
7. Design on Chariot	1311
8. Helmet	0811
9. Helmet Highlights	7013
10. Sleeves	0704
11. Horses	0101
12. Hooves	4174
13. Horses Shading	0142
14. Horses Shading	2674
15. Tack	1334
16. Outline	0020

WS412 Race Horse

1. Horse	1342
2. Horse Shading	1346
3. Shirt	3820
4. Shirt Shading & Blanket	3600
5. Pants, Legs, & Bridle	0101
6. Horse Highlights	1311
7. Pants, Legs, & Blaze Shading	0131
8. Hat & Cuff	1902
9. Skin	1060
10. Outline, Boot, Mane, Tail, & Crop	0020

WS413 Dressage

1. Horse	1311
2. Horse Shading	1430
3. Horse Shading & Outline	1346
4. Pants, Gloves, & Bit	0015
5. Saddle	1334
6. Skin	1362
7. Bridle, Reins, & Hair	1366
8. Outline, Tail, & Outfit	0020
9. Outfit Highlights	0131

WS414 Dressage II

1. Horse	1334
2. Pants, Blanket, Stockings, & Blaze	0101
3. Horse Highlights	1430
4. Horse Shading	1346
5. Skin	1060
6. Jacket, Boots, Tack, & Outlines	0020
7. Buttons	0310
8. Pocket	1902
9. Stirrup & Bit	0142

WS415 Polo

1. Ball, Helmet, Glove & Pants	0015
2. Hat Shading	3840
3. Hat & Pants Shading	0124
4. Saddle Blanket	0761
5. Horse	0933
6. Horse Shading	1366
7. Horse Highlights	0940
8. Skin	1060
9. Skin Shading & Hair	1430
10. Tail Wrap	5610
11. Tail Wrap Shading	5422
12. Shirt	2550
13. Shirt Shading	2910
14. Mallet	0851
15. Ankle Wraps	0142
16. Outline, Hooves, & Boot	0020
17. Boot & Ankle Wraps Shading	0111
18. Tack	1366
19. Mallet Handle	1902
20. Bit & Stirrup	7009

WS416 Pleasure Riding

1. Horse	1311
2. Tail	0851
3. Horse & Tail Shade	1355
4. Horse & Tail Highlights	0832
5. Horse Outline	1366
6. Hooves	0020
7. Blanket	0640
8. Saddle	1332
9. Skin	1362
10. Pants, Cuffs, & Hat	0851
11. Pants & Hat Accents	0660
12. Shirt	2521
13. Shirt Shading	2506
14. Belt	1332
15. Collar	0015
16. Pants Shading	0722
17. Hair & Outline	1366
18. Tack	0660
19. Bridle	1902
20. Bridle	0142

WS417 Jumper - Fence

1. Saddle	5326
2. Saddle Highlight	5510
3. Pants & Cuffs	0015
4. Pants Shading	0124
5. Skin	1760
6. Pole & Coat	1902
7. Pole & Coat Accent	2520
8. Pole & Coat Shading	2123
9. Horse	0945
10. Horse Shading	1346
11. Horse Highlight	0934
12. Reins	0761
13. Hat, Boots, Tail & Outline	0020
14. Hat & Boot Highlight	0111
15. Bit & Stirrup	7009
16. Saddle Trim	0015

WS418 Jumper - Steeplechase

1. Background	1874
2. Background	1375
3. Hurdle	0015
4. Hurdle Shading	0142
5. Background	0020
6. Horse	1342
7. Horse Highlights	0832
8. Horse Shading & Tail	0945
9. Horse Outline & Reins	1366
10. Bridle, Blanket, & Hooves	0020
11. Skin	1060
12. Reins & Saddle	1311
13. Pants, Armbands, & Hat	0015
14. Pants, Armbands, & Hat Shading	0142
15. Pants Highlights	3910
16. Hat & Saddle Trim	3810
17. Shirt	1902
18. Shirt Shading	2123
19. Top of Boot	1342
20. Outline	0020

WS419 Dressage 3

1. Horse	1311
2. Horse Highlights	1430
3. Horse Shading & Tail	1355
4. Blaze, Stockings, & Blanket	0101
5. Pants & Shirt	0640
6. Skin	1551
7. Saddle	0853
8. Jacket & Hat	6133
9. Jacket & Hat Shade	0465
10. Figure Outline, Boot, & Hooves	0020
11. Horse Outline & Tack	1346
12. Stirrup & Bit	3971

WS420 Mini Harness

1. Stockings, Blaze, & Shirt	0015
2. Skin	1760
3. Pants	0851
4. Pants, Shading, Hat, & Hooves	0853
5. Mane, Tail, & Inside Carriage	1311
6. Horse	1334
7. Horse Shading	1346
8. Carriage, Coat, & Tack	0020
9. Carriage Highlight	0142
10. Hub	7012
11. Bit	7009

WS421 Hunter

1. Pants & Shirt	0015
2. Pants & Shirt Shading	0124
3. Coat	1703
4. Skin	1760
5. Horse	0870
6. Saddle	0532
7. Horse Shading	1172
8. Horse Shading	0932
9. Horse Shading	0874
10. Horse Shading	0933
11. Tail & Pants	1311
12. Skin Shading	1352
13. Outline, Hat, Hooves, & Boots	0020
14. Stirrups	3971
15. Tack	1342
16. Whip	0250
17. Whip	1912

WS422 Harness Racer

1. Skin	1760
2. Hat, Pants, Sleeve, & Wheels	0015
3. Hat, Pants, Sleeve, & Wheels Shade	0124
4. Shirt	3600
5. Shirt Highlights	3820
6. Stocking	0970
7. Horse	0874
8. Horse Shading	0776
9. Blanket	3543
10. Tack	1346
11. Cart	3971
12. Outline	0020

WS423 Horse & Carriage

1. Ground	0776
2. Seat	0761
3. Seat	0851
4. Boot	0853
5. Skin	1140
6. Pants	0142
7. Pants Shading	0152
8. Shirt	0010
9. Coat	0552
10. Carriage, Wheels & Hat	4174
11. Hooves	0776
12. Horse	0853
13. Horse Shading	1876
14. Stockings	0101
15. Tack	1366
16. Bit & Buckles	3971
17. Outline	0020

WS424 Sidesaddle

1. Stockings, Blaze, Gloves, & Shirt	0015
2. Skin	1362
3. Horse	0832
4. Horse Shading	1134
5. Horse Shading	0722
6. Dress & Hat	0020
7. Horse Outline, Tack, & Hooves	1366
8. Saddle Trim	0020
9. Dress & Hat Highlight	0142
10. Ribbon	0015
11. Ribbon	3600
12. Ribbon	1902
13. Crop	1332

WS425 Wagon with Team

1. Wagon	0811
2. Wagon Shading	0932
3. Wagon Outline	4174
4. Wheels & Axels	1366
5. Hat, Stockings, Blazes, & Manes	0101
6. Horses & Skin	1060
7. Horses Shading & Coat	1311
8. Horses Shading	1061
9. Pants	3820
10. Outline, Hooves, & Tack	0020
11. Bits & Buckles	0131

WS426 Team & Plow

1. Ground	1061
2. Ground Shading	1140
3. Skin	1140
4. Shirt	0010
5. Pants	4174
6. Coat	0660
7. Coat Shading	0713
8. Hat & Plow Blade	1055
9. Horses	0108
10. Horses Shading	4174
11. Horse Heads & Highlights	3971
12. Plow	1902
13. Manes & Tails	0640
14. Outline, Yokes & Tack	4174
15. Tack & Yokes Highlights	3650

WS427 Reining Horse

1. Dirt	0832
2. Dirt Detail	0722
3. Blaze	0015
4. Horse	1342
5. Horse Shading	0941
6. Horse Shading	0832
7. Horse Shading	1346
8. Belt Buckle & Leg Wraps	0015
9. Skin	1060
10. Shirt	1902
11. Shirt Shading	2123
12. Shirt Highlights	2155
13. Pants	3910
14. Pants Shading	3600
15. Saddle	0640
16. Saddle	0832
17. Tack	1366
18. Outline & Hat	0020
19. Bit	0142

WS428 Cutting

1. Dust & Skin	1060
2. Dust Shading & Horse	1342
3. Horse Shading	1355
4. Saddle	0832
5. Pants	3600
6. Pants Highlight	3910
7. Shirt	0640
8. Hat, Stirrups, & Blaze	0015
9. Dust & Horse Shade	0873
10. Outline	1366
11. Horse Highlights	1140
12. Calf	0020
13. Calf Highlights	0108
14. Calf Highlights	3743

WS429 Pack Horse

1. Grass	5531
2. Grass Shading	5326
3. Horses	0101
4. Left Horse Shading	0152
5. Right Horse	1055
6. Right Horse Shading	1366
7. Right Horse Highlights	1061
8. Left Blanket	1703
9. Left Blanket Shading	2123
10. Right Saddle, Boxes, & Tack	1311
11. Shirt & Right Blanket	3910
12. Shirt Shading, Pants, & Sleeping Bag	3810
13. Pants & Sleeping Bag Shading	3600
14. Rope & Reins	0851
15. Skin	1060
16. Outline, Tail, Mane, Hooves, & Hat	0020
17. Hat Highlight & Stirrup	0108

WS430 Team Penning

1. Dirt	1061
2. Left Shirt	0142
3. Skin	1760
4. Right Horse & Hat	0015
5. Right Horse & Hat Shading	0142
6. Left Pants & Right Shirt	3820
7. Left Pants & Right Shirt Shading	3901
8. Right Blanket	0851
9. Right Blanket	1703
10. Left Blaze	2250
11. Left Horse	0853
12. Calf	0932
13. Calf Shading & Right Saddle	1355
14. Right Pants & Left Tack	0941
15. Left Rein	0310
16. Outline	0020
17. Stirrups	3971

WS431 English Tack

1. Saddle	1061
2. Saddle Shading	0945
3. Inside Boots	0152
4. Boots, Crop, & Hat	0020
5. Boots & Hat Highlights	4174
6. Boots, Hat, & Crop Shading	0108
7. Saddle Highlights	1172
8. Outline	0020
9. Stirrup	7009

WS432 Western Tack

1. Hat Band	0015
2. Hat Band Shading	0142
3. Inside Saddle	0851
4. Hat & Top of Saddle	0020
5. Hat & Top of Saddle Highlights	0111
6. Saddle	1334
7. Saddle Highlights	1311
8. Saddle Shading, Outline, & Design Work	1355
9. Reins	0940
10. Buckles	7009

WS433 Horseshoes

1. Horseshoes	0142
2. Outline & Shading	4174
3. Highlights	3840

WS434 Snaffle Bit

1. Snaffle Bit	0015
2. Shading	0142
3. Highlights	3910
4. Outline	0020